

FLASHING DRAWINGS

RECEIVING FLASHING ORDERS

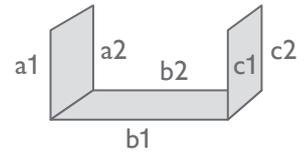
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FLASHING DRAWINGS

Each flashing drawing page has non-tapered flashings on the left, and tapered on the right. Letters describe the dimensions of each plane on the flashing, and numbers describe the included angle. You need to advise us of all dimensions, and identify any angle that is not 90 degrees.

ORDERING TAPERED FLASHINGS

Tapered flashings use the same system as non-tapered flashings. Angles will always be constant throughout the flashing. The dimensions closest to you described as 'NEAR' (as shown in the drawing) have a '1' added to the letter representing the dimension, and the dimensions furthest away described as 'FAR' have the number '2'. Box gutter (1) would therefore be described as shown in the diagram on the right.



STANDARD FLASHINGS			TAPERED FLASHINGS		
Box Gutter					
1 	2 	3 	1 	2 	3
4 	5 	6 	4 	5 	6
7 	8 	9 	7 	8 	9
10 	11 	12 	10 	11 	12
Industrial Eaves Gutter					
13 	14 	15 	13 	14 	15
16 	17 	18 	16 	17 	18
19 	20 	21 	19 	20 	21
Valley Gutters					
22 	23 	24 	22 	23 	24
25 	26 	27 	25 	26 	27
Trough Gutters					
28 	29 	30 	28 	29 	30
31 	32 	33 	31 	32 	33

FLASHING DRAWINGS

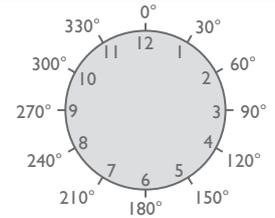


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CLOCK METHOD FOR PLACING FLASHING ORDERS BY PHONE

Commence at the centre of the clock. Draw a straight line from the centre to the number on the clock (1-12) at the required angle, representing the first line of your flashing drawing. Where the pen stops becomes the centre of the clock for the next line. Complete the flashing using this method. For tapered flashings quote near edges first. Repeat for back (use same letters) unless otherwise indicated.

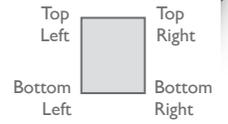


STANDARD FLASHINGS			TAPERED FLASHINGS		
Trough Gutters (Continued)					
34 	35 	36 	34 	35 	36
37 	38 	39 	37 	38 	39
Corner Flashings					
40 	41 	42 	40 	41 	42
43 	44 	45 	43 	44 	45
46 	47 	48 	46 	47 	48
Apron Flashings					
49 	50 	51 	49 	50 	51
52 	53 	54 	52 	53 	54
Footmoulds					
55 	56 	57 	55 	56 	57
Pole Plate Flashings					
58 	59 	60 	58 	59 	60
Sill Flashings					
61 	62 	63 	61 	62 	63
64 	65 	66 	64 	65 	66

FLASHING DRAWINGS

PAGE DRAWING METHOD

Begin drawing the flashing at the centre of the page. Describe the direction of the line as you draw it. Advise if the line moves vertically up or down the page, horizontally left or right, or to which page corner. Advise the length of the line. Do this for every line in the flashing. Advise of any included angles.



STANDARD FLASHINGS			TAPERED FLASHINGS		
Ridge Flashings			Ridge Flashings		
67 	68 	69 	67 	68 	69
Chimney Flashings			Chimney Flashings		
70 	71 	72 	70 	71 	72
73 	74 	75 	73 	74 	75
Parapet Flashings			Parapet Flashings		
76 	77 	78 	76 	77 	78
79 	80 	81 	79 	80 	81
82 	83 	84 	82 	83 	84
85 	86 	87 	85 	86 	87
Barge Capping			Barge Capping		
88 	89 	90 	88 	89 	90
91 	92 	93 	91 	92 	93
94 	95 	96 	94 	95 	96
97 	98 	99 	97 	98 	99
Miscellaneous Flashings			Miscellaneous Flashings		
100 	101 	102 	100 	101 	102